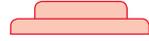


BASIC Firing Programs

THE PROGRAMS THAT FOLLOW ARE DESIGNED FOR PROJECTS UP TO ABOUT 3/8" THICK. THEY ARE INTENDED AS A BASIC PLACE TO START. FOR MORE FIRING OPTIONS, VISIT SYSTEM96.COM

TACK FUSE Glass pieces are fused together with little change beyond softening or rounding of edge.



Segment	Ramp (°F per Hour)	Goal Temp (°F)	Hold Time (Minutes)
1	250	1050	30
2	250	1250	20
3	300	1350-1370**	10
4	9999*	950	60
5	200	800	10
6	300	100	0

*as fast as possible

**see Forming Stage Ranges on pg. 11

CONTOUR FUSE Glass pieces are fused together, edges are soft and rounded, project surface retains a degree of dimension.



Segment	Ramp (°F per Hour)	Goal Temp (°F)	Hold Time (Minutes)
1	250	1050	30
2	250	1250	20
3	300	1400-1450**	5
4	9999*	950	60
5	200	800	10
6	300	100	0

*as fast as possible

**see Forming Stage Ranges on pg. 11

FULL FUSE Glass pieces are completely conjoined into a single uniform layer, top surface is smooth and void of dimension or relief.



Segment	Ramp (°F per Hour)	Goal Temp (°F)	Hold Time (Minutes)
1	250	1050	30
2	250	1250	20
3	300	1460-1470**	10
4	9999*	950	60
5	200	800	10
6	300	100	0

*as fast as possible

**see Forming Stage Ranges on pg. 11